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Preferably the machine is a lathe and the lathe includes a bed and a headstock, the longitudinal axis of the motor spindle and the longitudinal axis of the head stock spindle lying on substantially the same axis.

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25 One preferred form of the invention will now be described with reference to the accompanying drawings in which,

Figure 1 is a perspective view of a machine in the form of a lathe according to one preferred form of the invention, and

Figure 2 is an exploded view of one form of motor suitable for use in the invention of Figure 1, and

5 Figures 3 to 5 are simplified perspective views of alternative machines.

Referring to the drawings, a machine which is motor driven and has a machine spindle is provided. A typical example of such a machine is a lathe. Accordingly a lathe 1 is provided which has a bed 2. Towards one end 3 of the lathe 1 are provided the usual mounting and clamping mechanisms indicated generally at 4.

10 At the other end 5 of the lathe 1 is provided a motor 6 which is mounted above the lathe bed 2.

The motor 6 provides a spindle 7 the longitudinal axis of which lies substantially on the same axis as the longitudinal axis of the spindle 8 forming part of the apparatus at 4.

15 The longitudinal axis of the spindle 7 which is a head stock spindle, lies also on substantially the same axis as the longitudinal axis of the spindle of the motor 6 and in the preferred embodiment the head stock spindle and the motor spindle comprise a single spindle 7.

The motor 6 is a switch reluctance motor which provides a stator 10 carrying the windings and a rotor 11 carrying outwardly extending longitudinal ribs such as 12.

20 The motor also comprises suitable casing components 13, 14 and 15 as well as bearings 16, and 17 and a back plate 18 which carries the end 19 of the spindle 7 opposite the end 20 which provides the head stock spindle.

A switch reluctance motor is suitable as this type of motor is able to provide good speed control with adequate torque across a range of speeds including low speeds.

25 Figure 3 shows a drilling, routing or moulding machine 25 having a drill bit or the like 26 again on the machine axis, and which may be integrated with the motor spindle.

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Figure 4 shows a drilling, shaping or routing machine 27 in which the bit 28 is separate but engages the motor spindle or an elongation thereof.

In Figure 5 the machine 29 is a saw, the centre or boss of the blade 30 being engageable with machine spindle or an elongation thereof.

- 5 In use the machine, particularly the lathe of the invention, is simply used in the known manner. With the work piece clamped between the spindle 8 and the head stock spindle 7, the motor is operated to rotate the work piece to enable shaping of the work piece, usually of metal or wood, to take place.

10 Thus particularly in the preferred form of the invention, a machine such as a lathe is provided which has advantages over the prior art. In particular the number of components is able to be reduced as it is not necessary to have separate casings for the head stock and the motor, there is no need for pulleys and the number of bearings is reduced. Also belts are not required. By using a switch reluctance motor adequate power can be achieved over a wide range of speeds.